

Recent Developments in Tapioca Processing industry and Future Prospects

Presented by
R.Sivakumar B.E.,(CHEM)
Convenor: Technical Advisory
Committee,(TAC)
Sago serve
Prop:Selvakumar Sago Factory
Thammampatty
Salem Dt
Tamilnadu

Raw material

- Area of cultivation : 80000 hectares
- Tapioca Production : 2.5 million tonnes
- Tapioca Variety : H226, H165,
Mulluvadi,
Kungumarose
- Problem areas : CMVD,yield,
Shortage

Raw Material - Tapioca



Products

Starch : 1.7 lakhs tonnes ,
Industrial application
- Textile, Paper, Adhesive, Pharma
Sago : 1.8 lakhs tonnes
Food
Pappad : Food
Flour : Food & industrial purpose
Chips : Feed & industrial purpose,

Production of Starch & Sago



Problems faced in the past

- | | |
|-------------|----------------------|
| ■ Unloading | ■ Roasting |
| ■ Cleaning | ■ Drying |
| ■ Peeling | ■ Effluent treatment |
| ■ Rasping | ■ Hydrocyclone |
| ■ Settling | ■ Pulp press |

Unloader



Tuber Cleaning - Dry



Tuber Cleaning - wet



Peeling Machine

- idea to develop a proto type peeling machine developed in Nov 2004 by Technical Advisory Committee under the leadership of Mr. K.Ashok Vardhan Shetty I.A.S., M.D – Sago Serve
- Trial run by Jan 2005
- capacity 3.2 tons/hr
- abrasive surface - Carborandum

Peeling Machine -Proto type



Further developments on Proto type Peeling Machine



- Abrasive Surface
- Capacity
- Material of construction
- Standardization

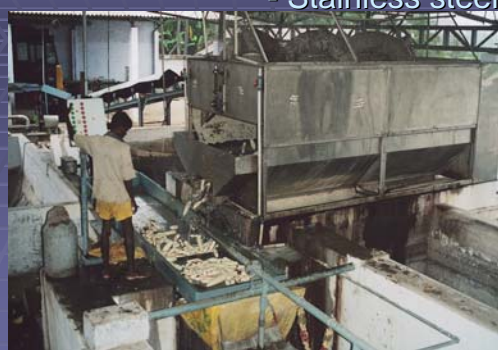
Abrasive Surface Aluminium Oxide



Capacity 8 to 10 tons/hr



Material - Stainless steel



Standardization

- Length of the rollers
- No. of the rollers
- Diameter of the roller
- Drive of the roller & helical screw
- Helical Screw diameter
- Speed of the roller & helical screw
- Bearings

Rasper



- Capacity : 5 to 8 tons/hr
- Blades : Imported
- Advantages:
Uniform rasping & better Recovery

Starch Separation



- Gravity Settling Separators
- Expensive

Hydrocyclone



- Separation of fine fibres
- Water recycle
- 40% to 50% reduction in water consumption

Sizing
-knibbling



Sizing
Globulation & Grading



Roasting



Drying
- Open Drying yard



Drying Yard
with Polycarbonate shed



Polishing



Effluent Treatment
-Anaerobic Digester



Solid Waste Management
- Drum type



Solid Waste Management - Screw type



Marketing - Sago Serve



- Facilitator for producers & Traders
- Godown facility – 2 lakhs bags capacity
- Administered by Mr.D.Rajendran I.A.S., - M.D.
- Quality control
- Concessional Tax and other benefits

Present status

- No. of industries : 400
- Capacity : 3 lakh tons
- Global competition: protected by safe guard duty for next 2 years
- Modernization has started
- Consumption of Sago mostly in N.India
- Marketed in 90&50 kgs packs
- Raw material: Shortage and highly infected by CMVD.Efforts to supply disease free planting material by tissue culture

Future Prospects

- No. of industries : will decrease
- Capacity : will increase
- Global competition : will exist
- Modernization : to international standards
- Raw material : possibility of introducing new varieties resistant to CMVD and high yielding
- Consumption of Sago : to be promoted in S.India
- Marketing : 1kgs,500 gms,200 gms packs with brands

Thank You
Eat Sago and be Healthy.

