



Issues in post-harvest development of root and tuber crops

A. Westby, K. Tomlins, K. Adebayo, O. Oyewole, I. Ayinde, P. Johnson, A. Jumah, P. Atengdem, D. Pessey, L. Sanni, A. Dipeolu, J. Anaglo and H.C. Coote.



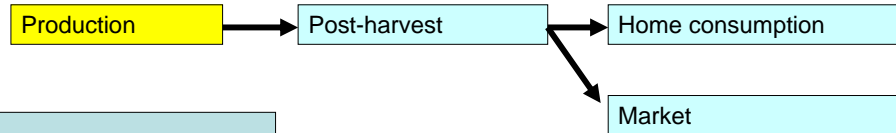
Introduction

Why post-harvest?

- Contributes to income generation and employment
- Extends storability of commodities
- Contributes to commercial/industrial development
- Ensures safety of certain products
- Necessary component of commodity development.



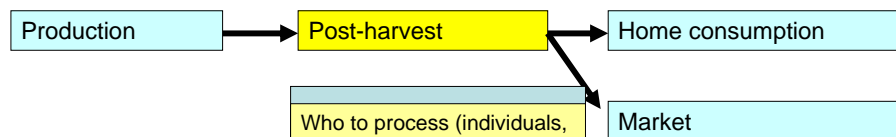
Issues in post-harvest development



Ensure acceptable price
Ensure availability
Ensure post-harvest quality characteristics
Storage of raw materials
Integration of supply with post-harvest operations.



Issues in post-harvest development

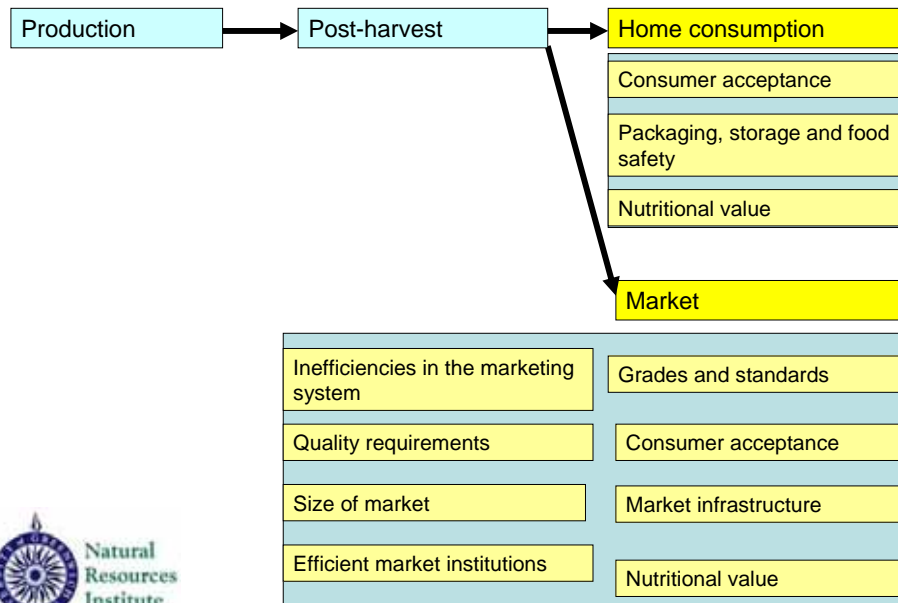


How to make the linkage to market
Financial viability
Business management skills/services
Credit and financing
What scale of processing – economies of scale

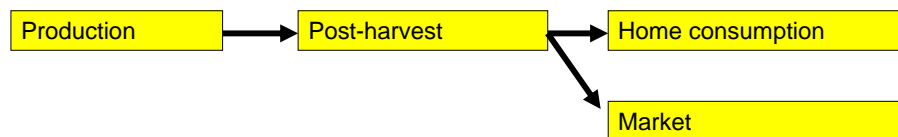
Who to process (individuals, groups, SMEs)
Social implications of post-harvest operations incl. labour availability
How to make the linkage to market
Ensure nutritional value
Achieve quality/consumer requirements
Ensure safety/meet regulatory requirements

Product/process development
Storage and shelf life
Packaging
Equipment - optimisation
Equipment safety and economics of use
Environmental protection

Issues in post-harvest development



Issues in post-harvest development



Policy environment
Scaling and scaling out
Infrastructure (potable water/electricity/roads/communication)
External influences such as climate change, natural disaster, political influences, international relations etc.



Illustration of specific issues


- Linking farmers to markets
- Meeting consumer and customer needs



Linking farmers to markets

- Understanding demand
- Making the critical linkages






Understanding demand

Industrial options for high-grade cassava flour in Ghana

Industry	Current Product	Locally produced cassava-based alternative	Quality requirements	Market potential (Tonnes of fresh cassava)
Plywood	Imported wheat flour	High-grade cassava flour	High – Finely milled (0.25mm), white flour, low fibre, not fermented, with high paste viscosity and stability.	17,000-34,000 Tonnes
Paperboard	Imported glue, based on maize starch	Adhesive made from high-grade cassava flour	High – As for plywood.	21,000 Tonnes
Textiles	Imported and locally produced maize starch Imported cassava starch	High-grade cassava flour	High – Finely milled (0.25mm), white flour, low fibre, no odour or taints, and not fermented, with high paste viscosity and stability.	17,000 Tonnes
Sugar Syrups	Mostly imported sugars	High-grade cassava flour converted into sugar syrup using plant enzymes	High – As for textiles, but paste viscosity and stability are not important.	251,000 Tonnes
Industrial alcohol	Mostly imported, with small amount of local production.	High-grade cassava flour converted to sugar, then fermented and distilled to produce 96% industrial ethyl alcohol	High – As for sugar syrups.	56,000 Tonnes
Bakery products	Imported wheat flour	High-grade cassava flour	High – Similar to textiles.	90,000 Tonnes*
Total market requirement (Tonnes fresh cassava)				452,000 – 469,000 Tonnes

* Assuming a 10% replacement of imported wheat flour with high-grade cassava flour.



Market integration problem

Chipping system developed capable of producing high quality chips in 2 days.

Farmers' will to produce

Is someone willing to buy.



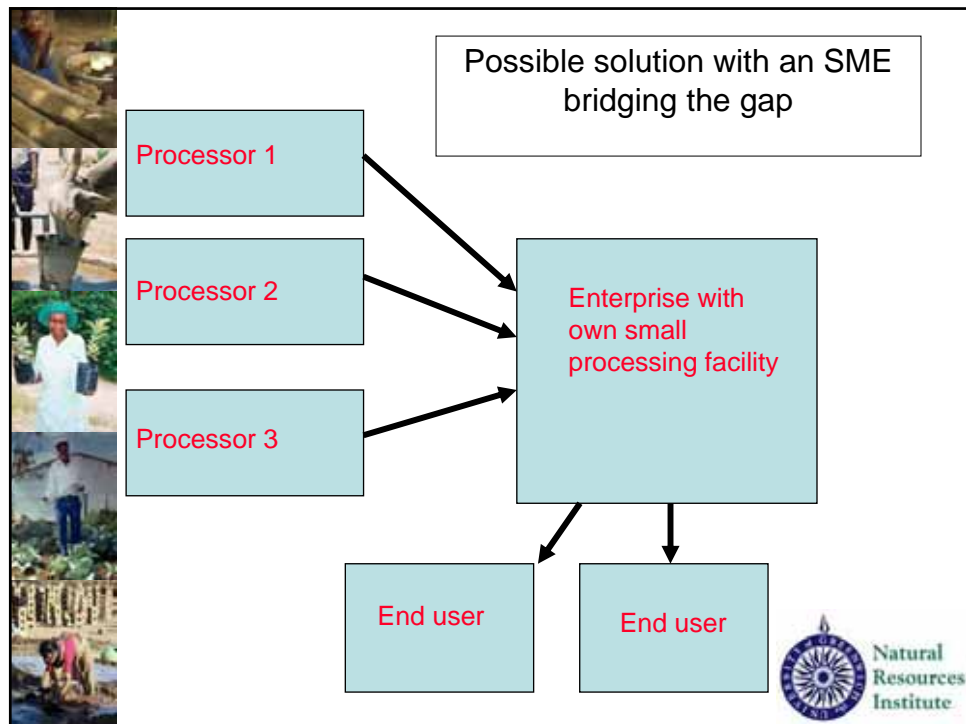
Missing was someone to work with farmers, support them and provide linkage to feed millers – major problem.

Livestock farmers' will to use if someone supplies

Fitness for use of chips

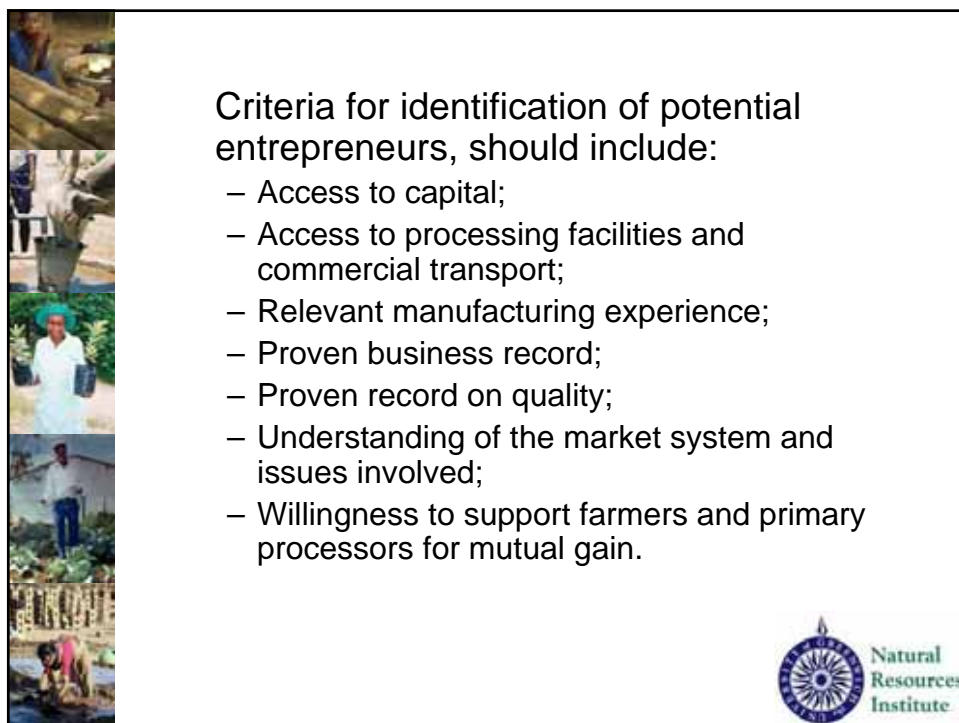
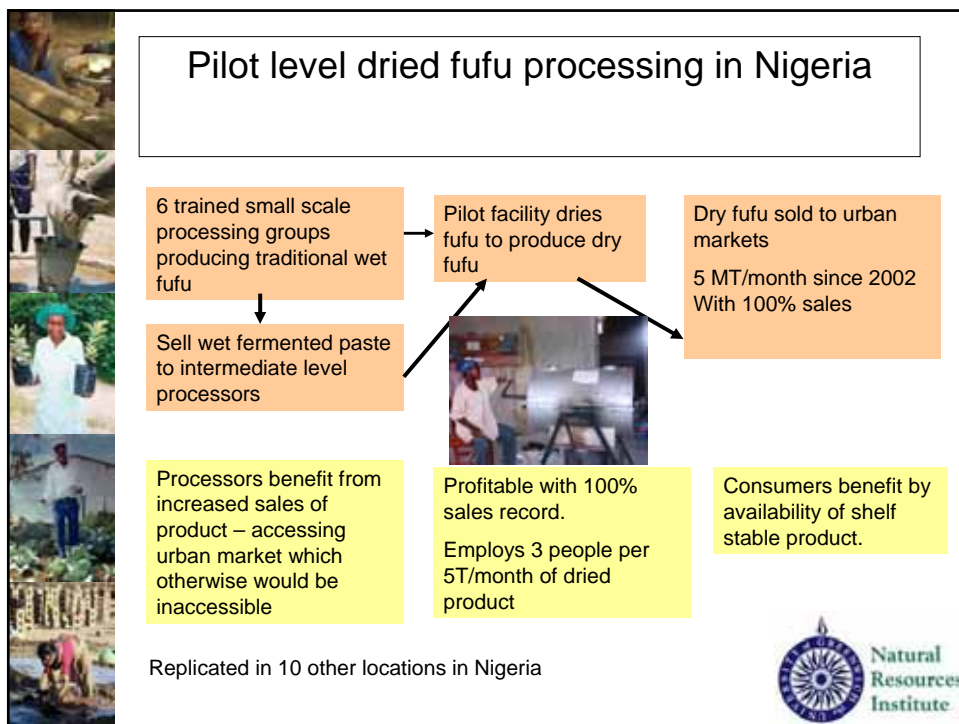
- poultry - competitive growth rates and 10% cost saving
- Pigs - 30% increase in growth rate





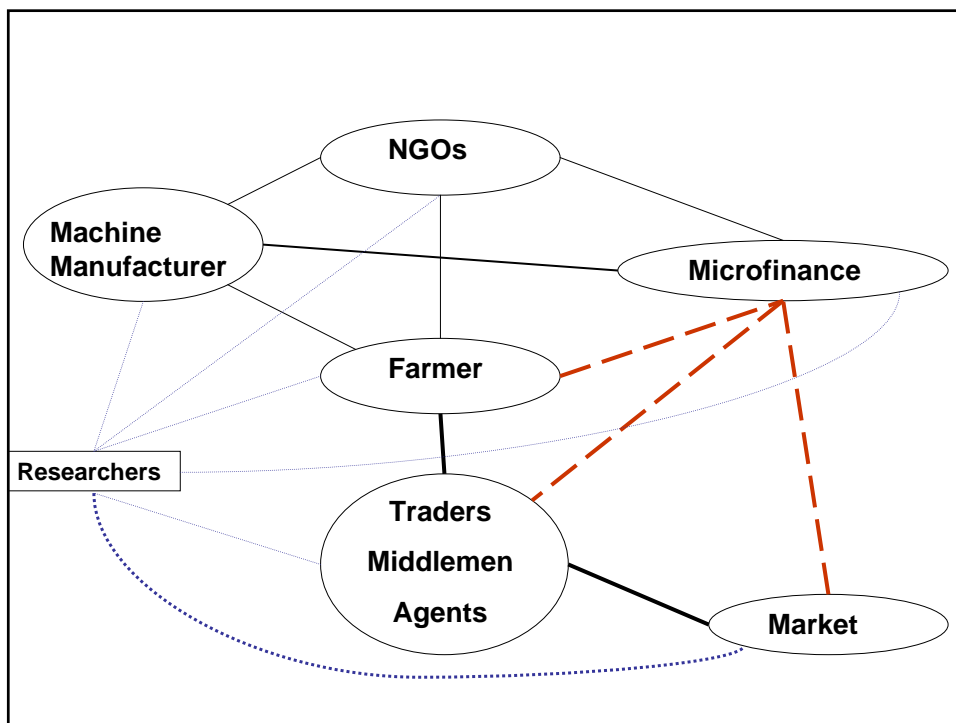
FFGL in Ghana making cassava grits for high quality cassava flour





Commercialisation of cassava in Lake Zone of Tanzania.

- Who is ready for commercialisation?
 - Existing farmer groups more successful than new groups
 - Regular support necessary
 - Individual processors – difficult to access markets
 - Access to capital major problem, even for a group hence focus on manual chipping machine costing fraction of cost of motorised.
- Market linkages are essential
 - linkage established between a farmers group and a Dar es Salaam-based supermarket. The branch now sells the cassava flour prepared from chips processed by the Group
- Lack of credit was a problem
 - Access to **credit** in rural areas is especially limited
- Key to success was linkages between actors





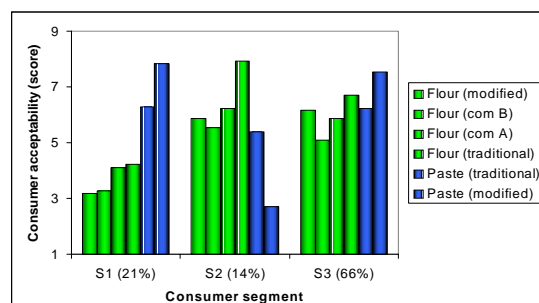
Meeting customer and consumer needs

- Understanding consumer acceptance
- Ensuring quality and safety of products



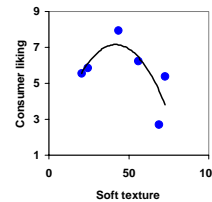
Understanding consumer acceptance

- evaluate the acceptability of 6 types of fufu produced by different processes.
- Included new convenience products (fufu flours) and pastes by a process that reduced environmental waste
- tested large numbers of consumers - Lagos (n=91), Ibadan (n=121) and Abeokuta (n=99)
- Overall, the most acceptable fufu was that produced using the new **environmentally friendly** approach
- There were 3 classes of consumer





- Majority group found all fufu's acceptable, a smaller group preferred the pastes to the flours and a niche group preferred the flours to the pastes
- Consumer's liked the pastes because they were shiny, creamy and soft and the flours because they were sticky and had a raw cassava odour
- The strong odour and taste of fufu meant that the relationship between the sensory attributes and consumer acceptance was often not linear



Applying HACCP principles in small-scale cassava processing

- The application of HACCP principles to small scale 'fufu' processing in Nigeria has improved the quality of the products and enhanced the sanitary standards of the processing centres.



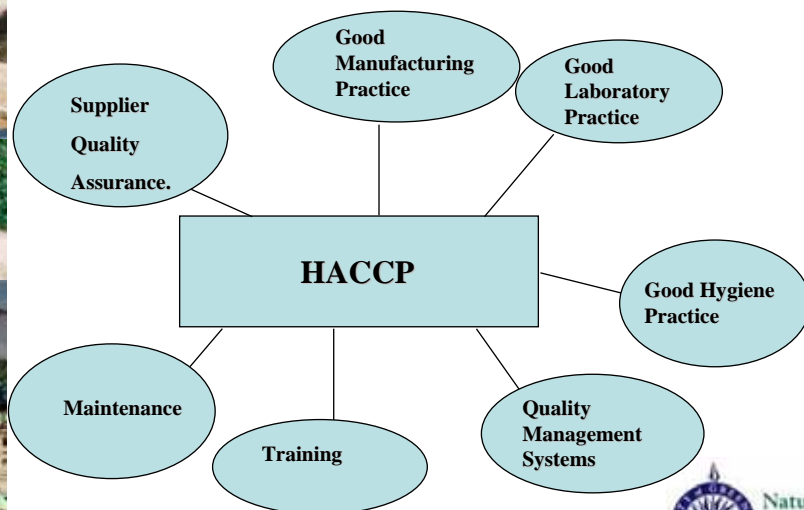


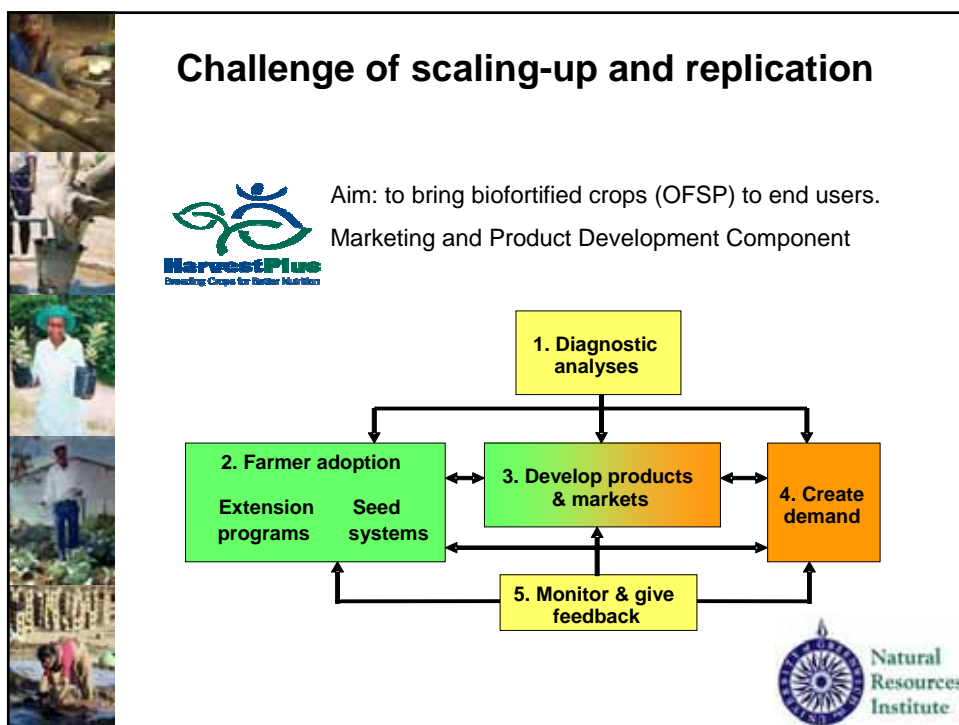
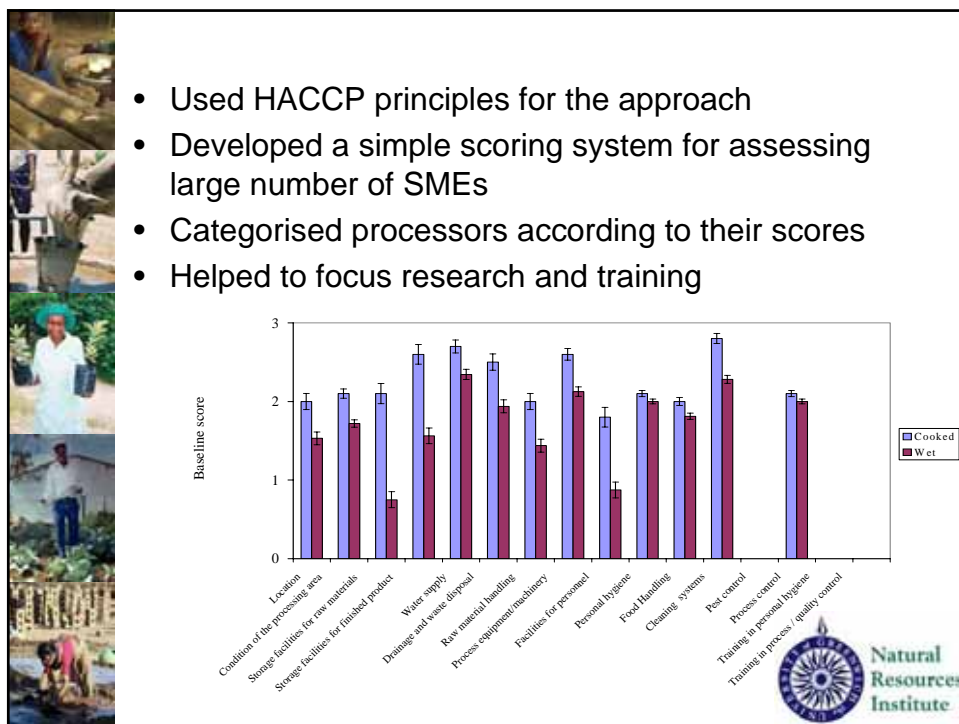
Improving the safety of foods produced by SMEs

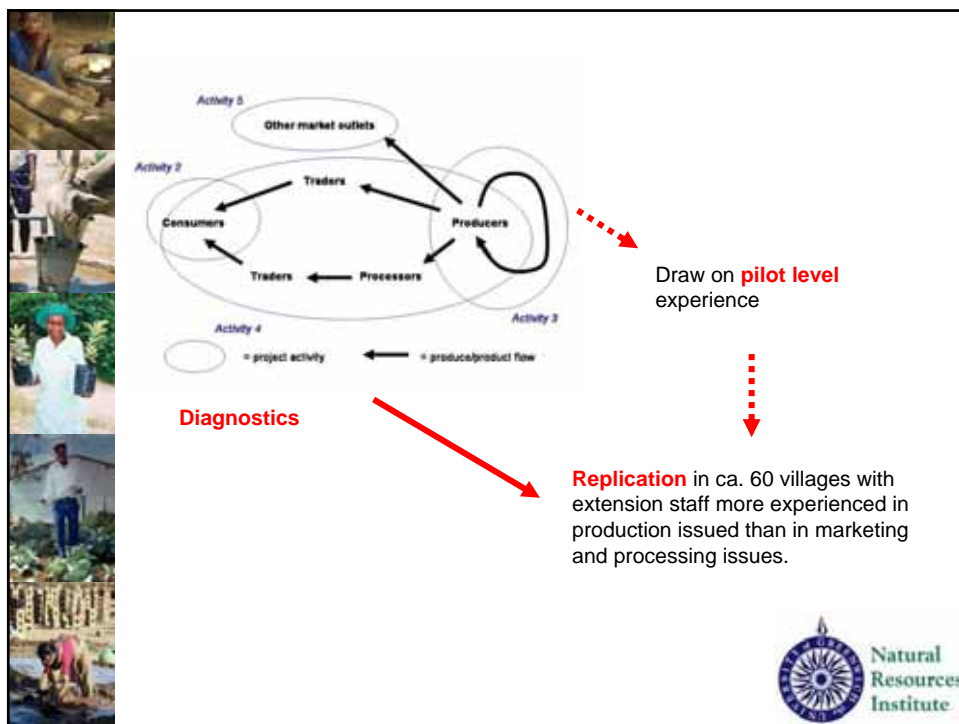
- Many small and medium scale cassava processors lack facilities and training that might lead to unsafe products
- Food safety management systems can help them to produce safer products and also manage their processes better
- How can this be applied?



HACCP as a Foundation







Conclusions

- Post-harvest systems can be complex, but they can be managed if take a holistic-market orientated perspective.
- Main challenges
 - Cost-effective scaling-up and scaling-out
 - Ensuring robustness in the face of changing economic conditions.

Natural Resources Institute



Acknowledgements

